

DRILLS · INDEXABLE DRILLS

Indexable drills 2xD - 5xD

Drill body with indexable inserts for holes from Ø16 to Ø60 mm: when the insert wears, you only change the insert.



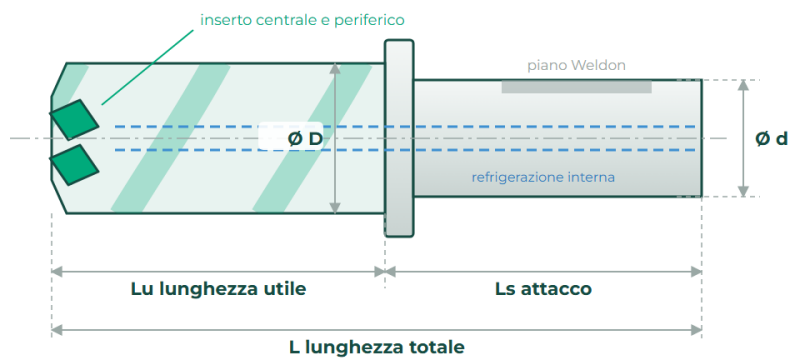
KEY DATA

Product type	Drills
Online page	innot-it.com/en/prodotto/punte-a-inserti

Technical drawing

Punte a inserti 2xD - 5xD

Fori da Ø16 a Ø60 con inserti intercambiabili



Ø 16-60 mm

2xD 3xD 4xD 5xD

attacco Weldon

refrigerazione interna

INNOT

Diameters and shanks

Hole diameter	Ø d shank	Inserts
Ø 16 - 17	20	WCMX 03
Ø 18 - 20	25	WCMX 03

Hole diameter	Ø d shank	Inserts
Ø 21 - 25	25	WCMX 04
Ø 26 - 30	32	WCMX 05
Ø 31 - 40	40	WCMX 06
Ø 41 - 60	40	depending on the diameter

Every whole diameter from Ø16 to Ø60 mm. Usable length 2, 3, 4 or 5 times the diameter.

Features

Depth	2xD, 3xD, 4xD, 5xD
Connection	Cylindrical with Weldon flat and stop collar
Inserts	Two identical inserts (central and peripheral) with 4 cutting edges: a single insert code per body
Coolant	Internal, mandatory
Application	Machining centres and lathes (also stationary, with the part rotating)
Materials	Steels, stainless steels, cast irons and aluminium, with the appropriate insert grade

INNOT · CUTTING TOOLS FOR CNC MACHINE SHOPS

Quote within 30 minutes

Send us the code or the drawing: we reply with price and availability. Free test inserts on request, 24/48h shipping.

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Cutting data are indicative starting values: adjust them to machine, clamping, tool overhang and workpiece material. Data and images may change without notice.