

DRILLS · INDEXABLE DRILLS

Inserts for WCMX / SPMG drills

Indexable inserts for indexable drills: 4-edge WCMX with chipbreaker for drilling and SPMG for larger diameters.



KEY DATA

Product type	Drills
Online page	innot-it.com/en/prodotto/inserti-per-punte-wcmx-spmg

Sizes

Insert	Corner radius RE	Compatible drills
WCMX 030204	0.4	Ø 16 – 20
WCMX 030208	0.8	Ø 16 – 20
WCMX 040204	0.4	Ø 21 – 25
WCMX 040208	0.8	Ø 21 – 25
WCMX 050308	0.8	Ø 26 – 30
WCMX 06T308	0.8	Ø 31 – 40

SPMG inserts for larger-diameter drills are available on request, with the size stated in the quote.

Features

Shape	4-edge trigon WCMX; square SPMG
Chipbreaker	Drilling geometry: short chips and smooth evacuation
Grades	CVD for steels and cast irons, PVD for stainless steels and tough materials: tell us the material and we propose the grade
Application	On INN ^{OT} indexable drills and on standard market drill bodies with the same seats

INN^{OT} · CUTTING TOOLS FOR CNC MACHINE SHOPS

Quote within 30 minutes

Send us the code or the drawing: we reply with price and availability. Free test inserts on request, 24/48h shipping.

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Cutting data are indicative starting values: adjust them to machine, clamping, tool overhang and workpiece material. Data and images may change without notice.